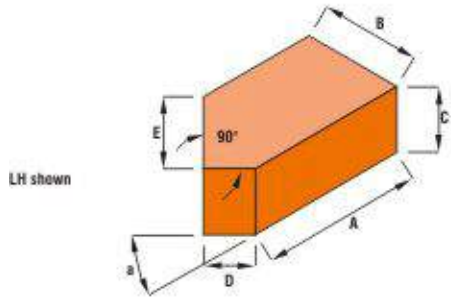


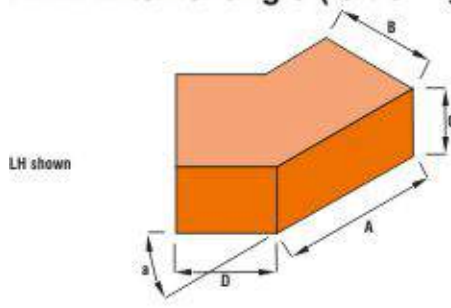
AN.1 Squint (left or right hand)



Type No.	A	B	C	D	E	a
AN.1.1	164	102	65	51	89	30°
AN.1.2	164	102	65	51	94	45°
AN.1.3	164	102	65	51	117	60°

Suitable for half bond without cutting. See appendix A

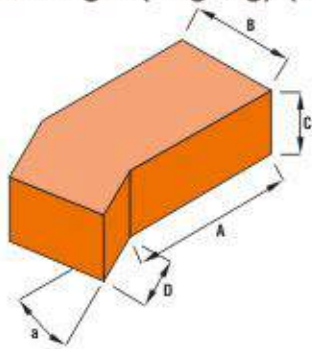
AN.2 External angle (left or right hand)



Type No.	A	B	C	D	a
AN.2.1	159 ¹⁾	102	65	102	30°
AN.2.2	159 ¹⁾	102	65	102	45°
AN.2.3	159 ¹⁾	102	65	102	60°
AN.2.4	215 ²⁾	102	65	102	30°
AN.2.5	215 ²⁾	102	65	102	45°
AN.2.6	215 ²⁾	102	65	102	60°

1) Suitable for quarter bond without cutting. See appendix A
 2) Suitable for half bond without cutting. See appendix A

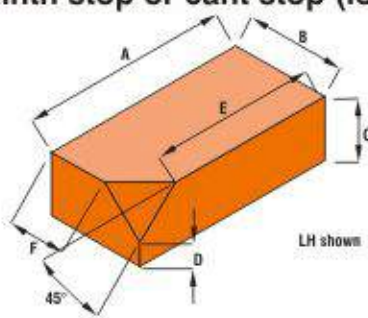
AN.3 Internal angle (dog leg) (left or right hand)



Type No.	A	B	C	D	a
AN.3.1	164 ²⁾	102	65	51	30°
AN.3.2	164 ²⁾	102	65	51	45°
AN.3.3	164 ²⁾	102	65	51	60°
AN.3.4	159 ¹⁾	102	65	102	30°
AN.3.5	159 ¹⁾	102	65	102	45°
AN.3.6	159 ¹⁾	102	65	102	60°
AN.3.7	215 ²⁾	102	65	102	30°
AN.3.8	215 ²⁾	102	65	102	45°
AN.3.9	215 ²⁾	102	65	102	60°

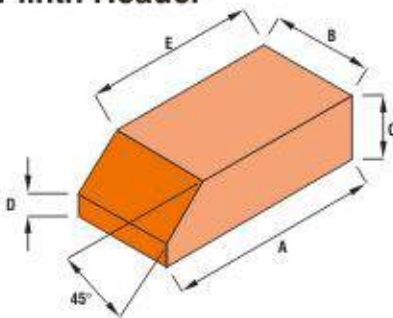
1) Suitable for quarter bond without cutting. See appendix A
 2) Suitable for half bond without cutting. See appendix A

PL.1 Plinth stop or cant stop (left or right hand)



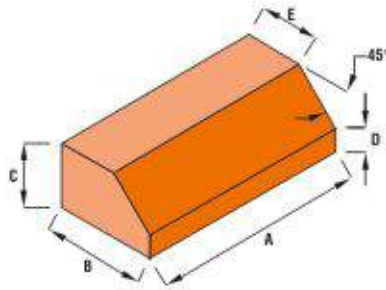
Type No.	A	B	C	D	E	F
PL.1.1	215	102	65	9	159	49
PL.1.2	215	102	65	23	173	60

PL.2 Plinth Header



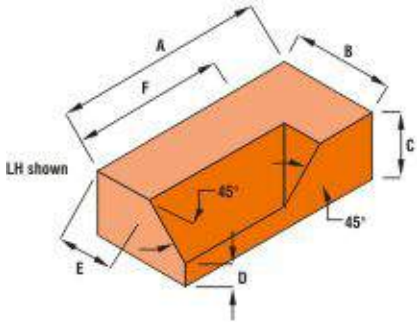
Type No.	A	B	C	D	E
PL.2.1	215	102	65	9	159
PL.2.2	215	102	65	23	173

PL.3 Plinth stretcher



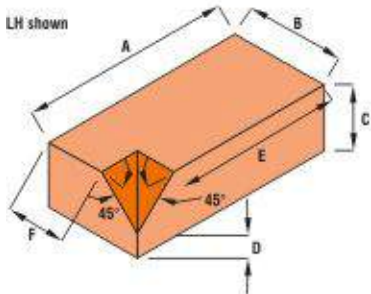
Type No.	A	B	C	D	E
PL.3.1	215	102	65	9	46
PL.3.2	215	102	65	23	60

PL.4 Plinth internal return (long) (left or right hand)



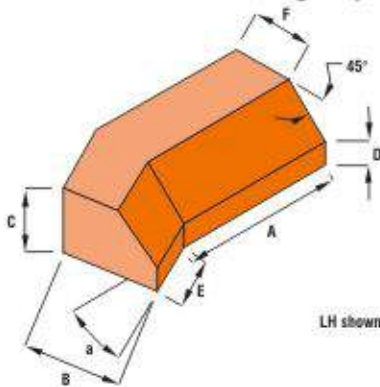
Type No.	A	B	C	D	E	F
PL.4.1	215	102	65	9	46	169
PL.4.2	215	102	65	23	60	155

PL.5 Plinth internal return (short) (left or right hand)



Type No.	A	B	C	D	E	F
PL.5.1	215	102	65	9	159	46
PL.4.2	215	102	65	23	173	60

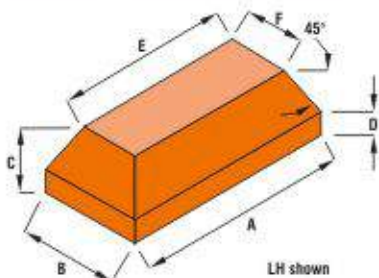
PL.6 Plinth internal angle (left or right hand)



Type No.	A	B	C	D	E	F	F
PL.6.1	164 ²⁾	102	65	9	51	46	30°
PL.6.2	164 ²⁾	102	65	23	51	60	30°
PL.6.3	164 ²⁾	102	65	9	51	46	45°
PL.6.4	164 ²⁾	102	65	23	51	60	45°
PL.6.5	164 ²⁾	102	65	9	51	46	60°
PL.6.6	164 ²⁾	102	65	23	51	60	60°
PL.6.7	159 ²⁾	102	65	9	102	46	30°
PL.6.8	159 ²⁾	102	65	23	102	60	30°
PL.6.9	159 ²⁾	102	65	9	102	46	45°
PL.6.10	159 ²⁾	102	65	23	102	60	45°
PL.6.11	159 ²⁾	102	65	9	102	46	60°
PL.6.12	159 ²⁾	102	65	23	102	60	60°
PL.6.13	215 ²⁾	102	65	9	102	46	30°
PL.6.14	215 ²⁾	102	65	23	102	60	30°
PL.6.15	215 ²⁾	102	65	9	102	46	45°
PL.6.16	215 ²⁾	102	65	23	102	60	45°
PL.6.17	215 ²⁾	102	65	9	102	46	60°
PL.6.18	215 ²⁾	102	65	23	102	60	60°

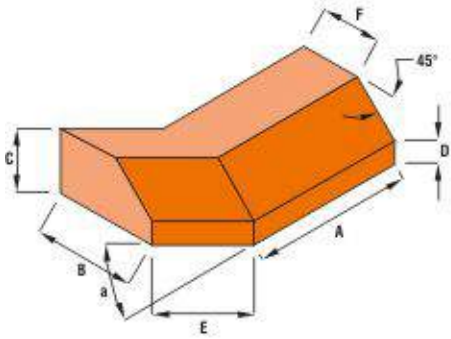
- 1) Suitable for quarter bond without closer. See appendix A
 2) Suitable for half bond without closer. See appendix A

PL.7 Plinth external return (left or right hand)



Type No.	A	B	C	D	E	F
PL.7.1	215	102	65	9	159	46
PL.7.2	215	102	65	23	173	60

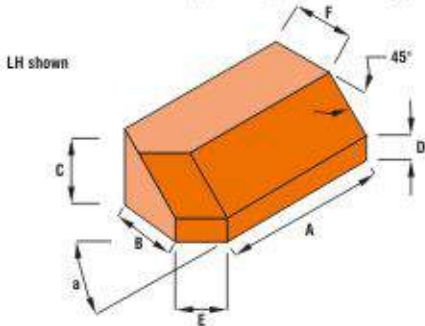
PL.8 Plinth external angle (left or right hand)



Type No.	A	B	C	D	E	F	a
PL.8.1	159 ¹	102	65	9	102	46	30°
PL.8.2	159 ¹	102	65	23	102	60	30°
PL.8.3	159 ¹	102	65	9	102	46	45°
PL.8.4	159 ¹	102	65	23	102	60	45°
PL.8.5	159 ¹	102	65	9	102	46	60°
PL.8.6	159 ¹	102	65	23	102	60	60°
PL.8.7	215 ²	102	65	9	102	46	30°
PL.8.8	215 ²	102	65	23	102	60	30°
PL.8.9	215 ²	102	65	9	102	46	45°
PL.8.10	215 ²	102	65	23	102	60	45°
PL.8.11	215 ²	102	65	9	102	46	60°
PL.8.12	215 ²	102	65	23	102	60	60°

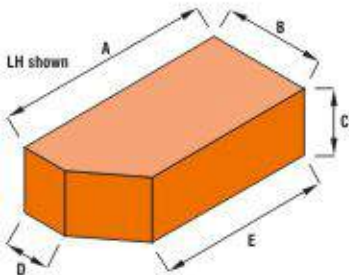
- 1) Suitable for quarter bond without closer. See appendix A
- 2) Suitable for half bond without closer. See appendix A

PL.9 Plinth squint (left or right hand)



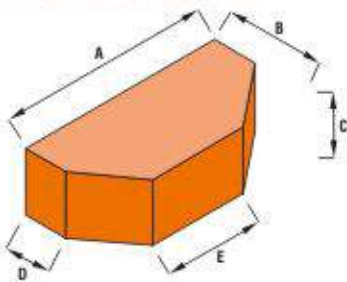
Type No.	A	B	C	D	E	F	a
PL.9.1	164	102	65	9	51	46	30°
PL.9.2	164	102	65	23	51	60	30°
PL.9.3	164	102	65	9	51	46	45°
PL.9.4	164	102	65	23	51	60	45°
PL.9.5	164	102	65	9	51	46	60°
PL.9.6	164	102	65	23	51	60	60°

AN.5 Single cant (left or right hand)

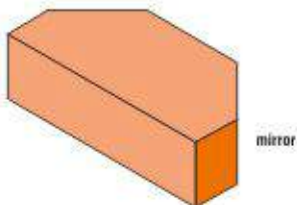


Type No.	A	B	C	D	E
AN.5.1	215	102	65	46	159
AN.5.2	215	102	65	60	173

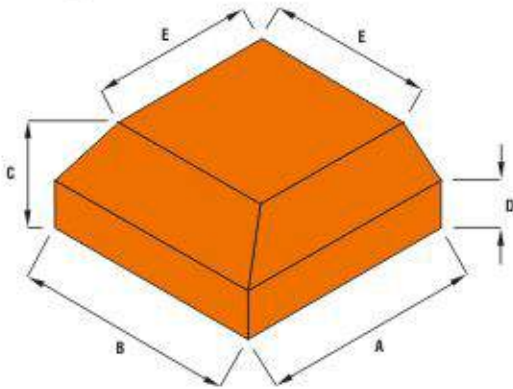
AN.6 Double cant



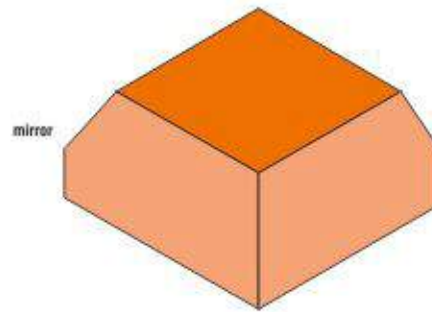
Type No.	A	B	C	D	E
AN.6.1	215	102	65	46	103
AN.6.2	215	102	65	60	131



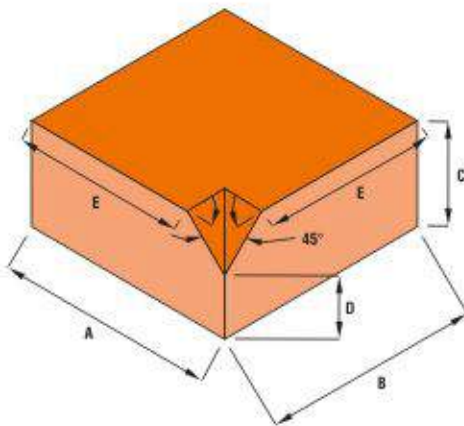
AN.7 Single cant external return



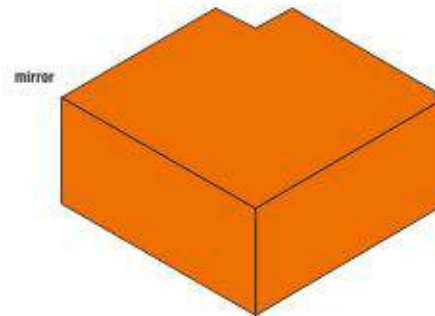
Type No.	A	B	C	D	E
AN.7.1	215	215	102	46	159
AN.7.2	215	215	102	60	173



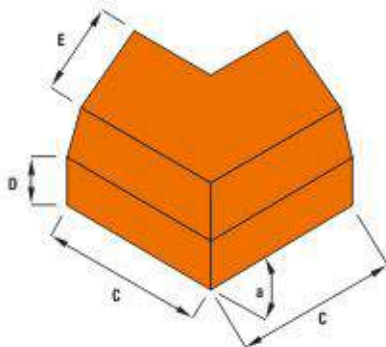
AN.8 Single cant internal return with internal mitre (square external corner on bed)



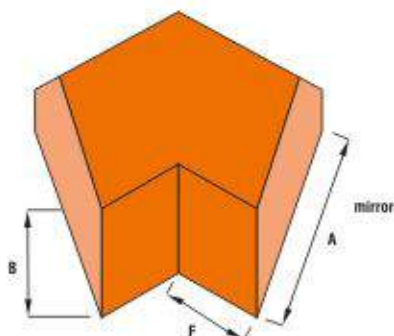
Type No.	A	B	C	D	E
AN.8.1	215	215	102	46	159
AN.8.2	215	215	102	60	173



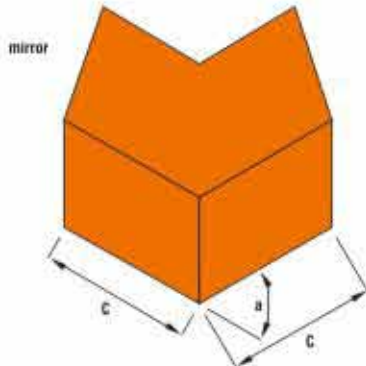
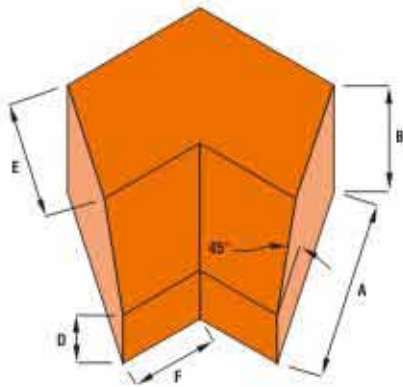
AN.10 Single cant external angle



Type No.	A	B	C	D	E	F	a
AN.10.1	215	102	159	46	159	101	30°
AN.10.2	215	102	159	60	173	101	30°
AN.10.3	215	102	159	46	159	70	45°
AN.10.4	215	102	159	60	173	70	45°
AN.10.5	215	102	159	46	159	35	60°
AN.10.6	215	102	159	60	173	35	60°

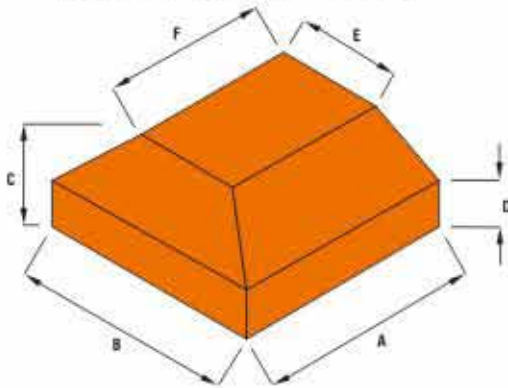


AN.11 Single cant internal angle

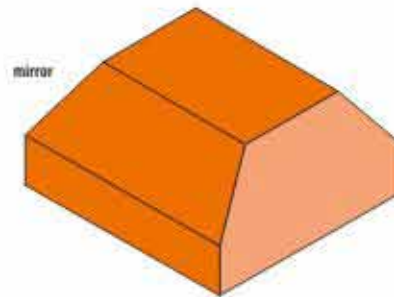


Type No.	A	B	C	D	E	F	a
AN.11.1	215	102	159	46	159	101	30°
AN.11.2	215	102	159	60	173	101	30°
AN.11.3	215	102	159	46	159	70	45°
AN.11.4	215	102	159	60	173	70	45°
AN.11.5	215	102	159	46	159	35	60°
AN.11.6	215	102	159	60	173	35	60°

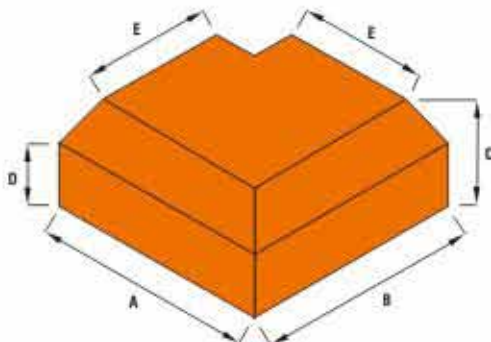
AN.12 Double cant stop end (square corners on bed)



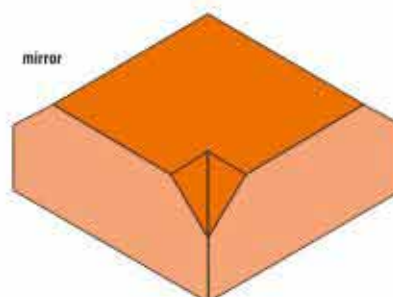
Type No.	A	B	C	D	E	F
AN.12.1	215	215	102	46	103	159
AN.12.2	215	215	102	60	131	173



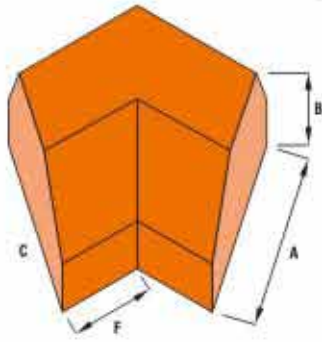
AN.14 Double cant external return with internal mitre (square corners on bed)



Type No.	A	B	C	D	E
AN.14.1	215	215	102	46	103
AN.14.2	215	215	102	60	131

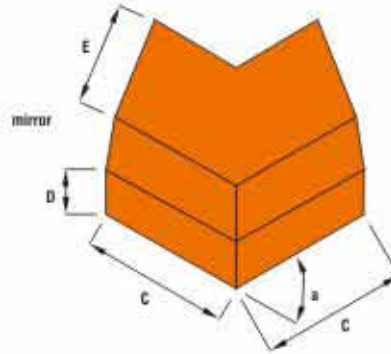
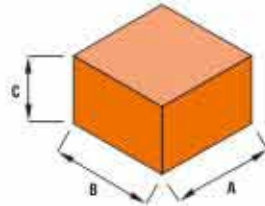


AN.18 Double cant angle

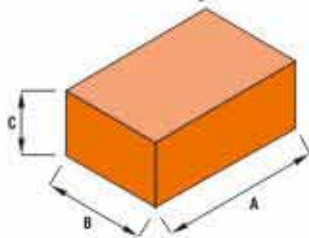


Type No.	A	B	C	D	E	F	a
AN.18.1	215	102	159	46	103	101	30°
AN.18.2	215	102	159	60	131	101	30°
AN.18.3	215	102	159	46	103	70	45°
AN.18.4	215	102	159	60	131	70	45°
AN.18.5	215	102	159	46	103	35	60°
AN.18.6	215	102	159	60	131	35	60°

BD.1.1 Half bat (snap header)



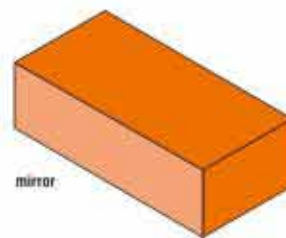
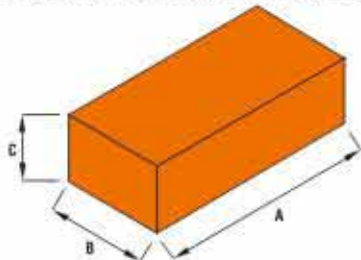
BD.1.2 Three quarter bat



Type No.	A	B	C
BD.1.1	102	102	65

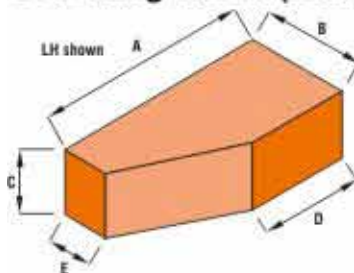
Type No.	A	B	C
BD.1.2	159	102	65

BD.1.3 Standard brick faced on bed surface



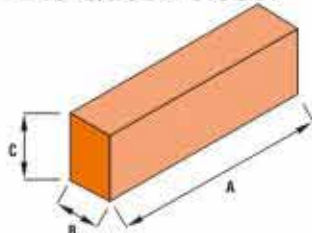
Type No.	A	B	C
BD.1.3	215	102	65

BD.2 King closer (left or right hand)



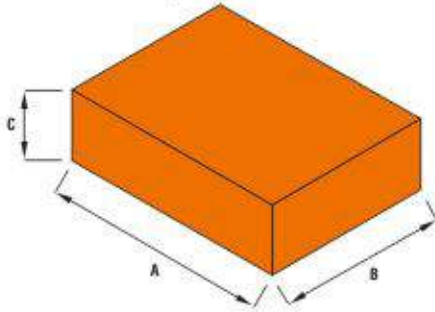
Type No.	A	B	C	D	E
BD.2	215	102	65	102	46

BD.3 Queen closer

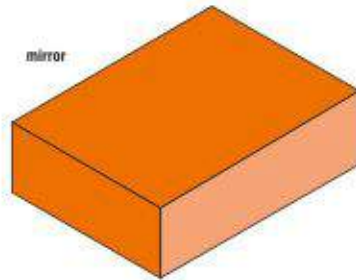


Type No.	A	B	C
BD.3	215	46	65

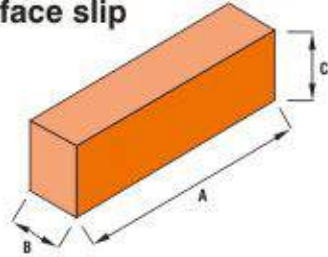
BD.4 215mm Stop end



Type No.	A	B	C
BD.4.1	215	159	102
BD.4.2	215	159	65
BD.4.3	215	215	102
BD.4.4	215	215	65

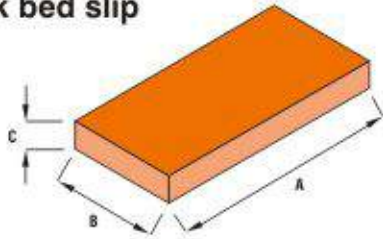


SL.1 Brick face slip



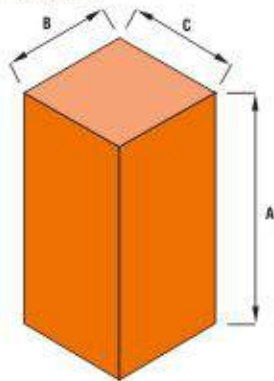
Type No.	A	B	C
SL.1.1	215	25	65
SL.1.2	215	30	65
SL.1.3	215	40	65
SL.1.4	215	50	65

SL.2 Brick bed slip



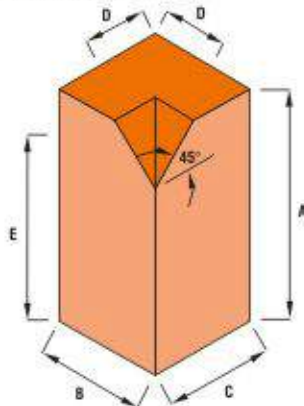
Type No.	A	B	C
SL.2	215	102	25

SD.1 Soldier return



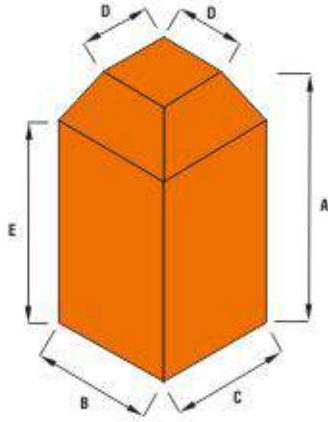
Type No.	A	B	C
SD.1.1	215	65	65
SD.1.2	215	102	102

SD.2 Internal soldier return to single cant on end



Type No.	A	B	C	D	E
SD.2.1	215	102	102	46	159
SD.2.2	215	102	102	60	173

SD.3 External soldier return to single cant on end



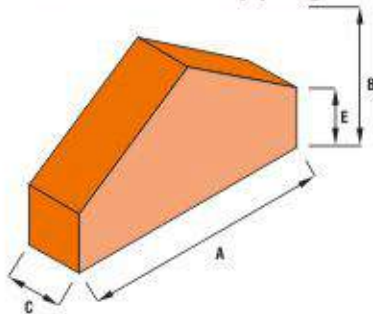
Type No.	A	B	C	D	E
SD.3.1	215	102	102	46	159
SD.3.2	215	102	102	60	173

CP1.2 Half round capping



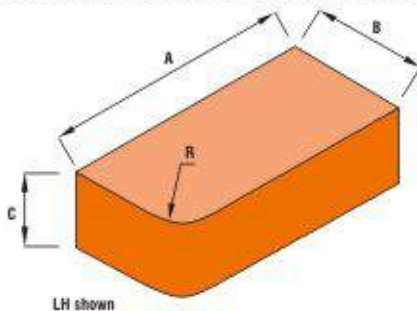
Type No.	A	B	C
CP.1.2	215	108	65

CP.2.2 Saddleback capping



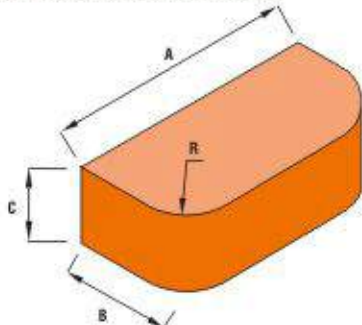
Type No.	A	B	C	E
CP.2.2	215	123	65	50

BN.1 Single bullnose (left or right hand)



Type No.	A	B	C	R
BN.1.1	215	102	65	25
BN.1.2	215	102	65	51

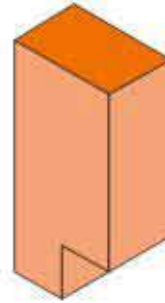
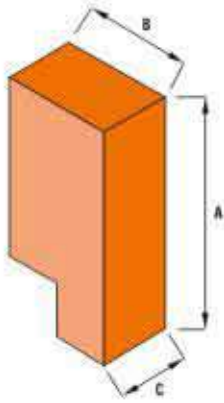
BN.2 Double bullnose



Type No.	A	B	C	R
BN.2.1	215	102	65	25
BN.2.2	215	102	65	51

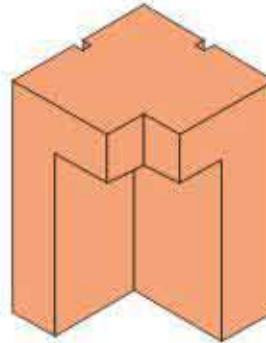
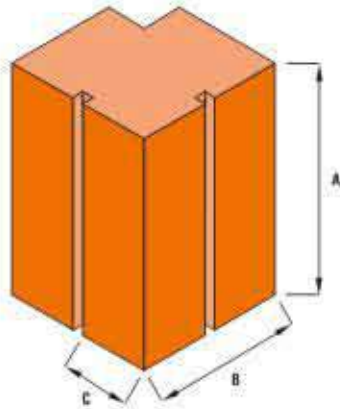
Pistol soldier

A	B	C
215	102	65



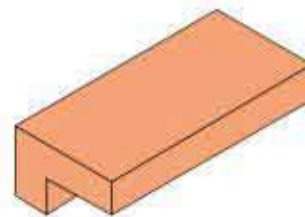
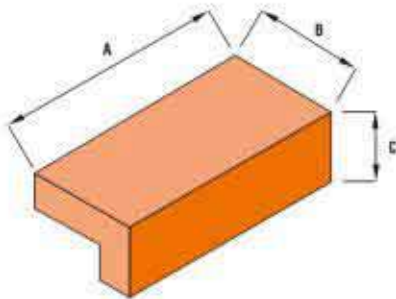
external return to pistol soldier

A	B	C
215	140	65



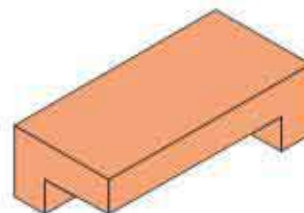
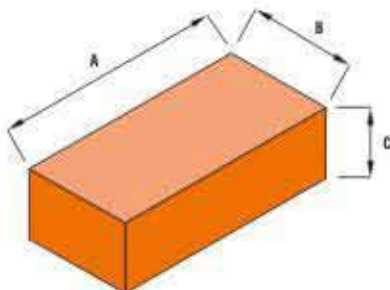
Pistol stretcher

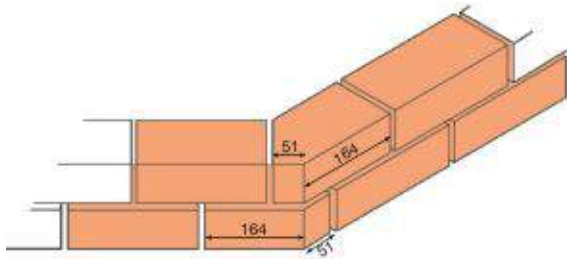
A	B	C
215	102	65



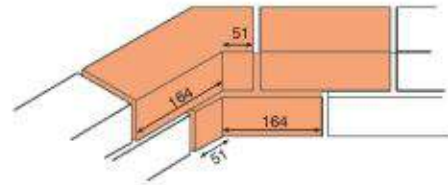
External return to pistol stretcher

A	B	C
215	102	65

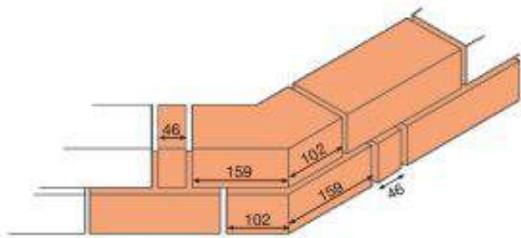




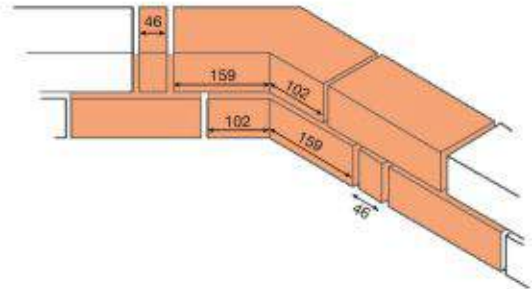
(a) Squint AN.1.1, AN.1.2, AN.1.3
Maintains half-bond without closer



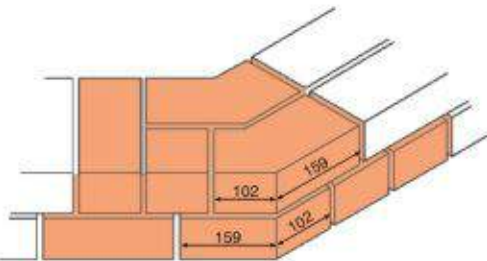
(e) Internal angle AN.3.1, AN.3.2, AN.3.3
Maintains half-bond without closer



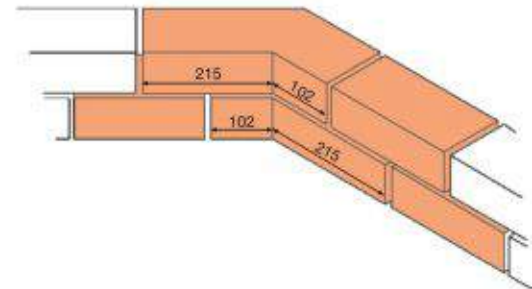
(b) External angles AN.2.1, AN.2.2, AN.2.3
Maintains half-bond with closer



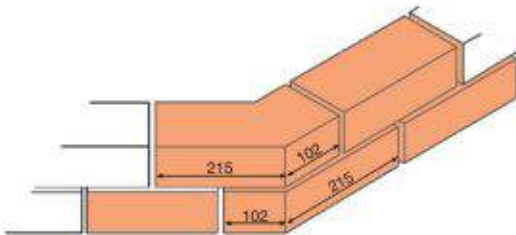
(f) Internal angle AN.3.4, AN.3.5, AN.3.6
Maintains half-bond with closer



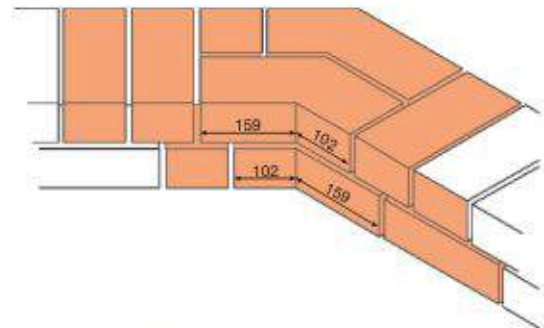
(c) External angles AN.2.1, AN.2.2, AN.2.3
Maintains quarter-bond without closer



(g) Internal angle AN.3.7, AN.3.8, AN.3.9
Maintains half-bond without closer



(c) External angles AN.2.4, AN.2.5, AN.2.6
Maintains half-bond without closer

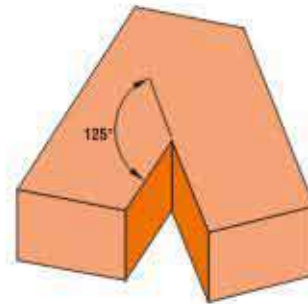
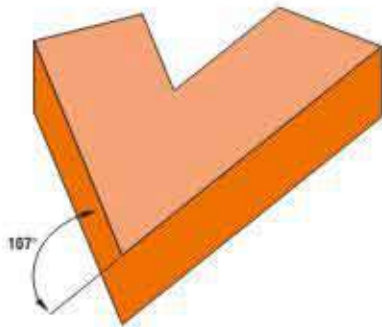
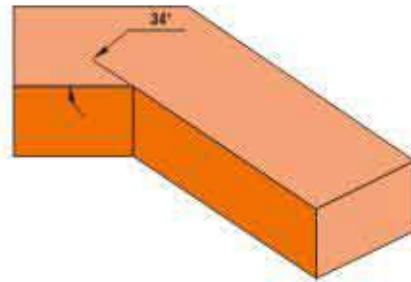
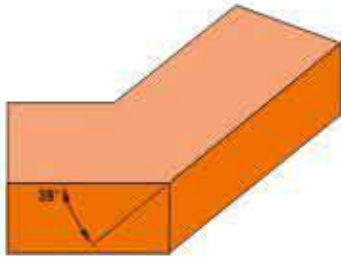


(h) Internal angle AN.3.4, AN.3.5, AN.3.6
Maintains quarter-bond

APPENDIX B

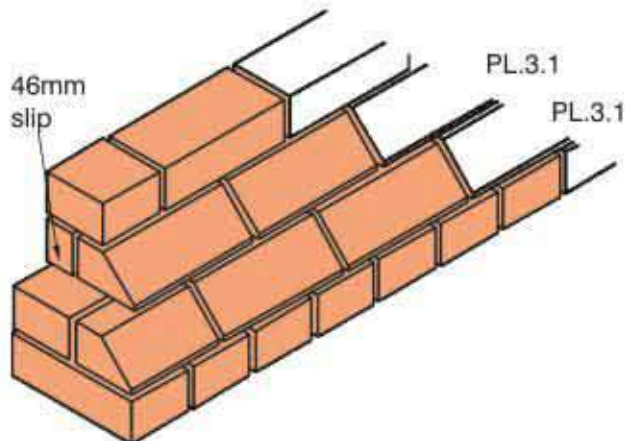
ORDERING NON-STANDARD ANGLES

When ordering non-standard angles, please ensure the angle is measured at the correct point in accordance with the British Standard.

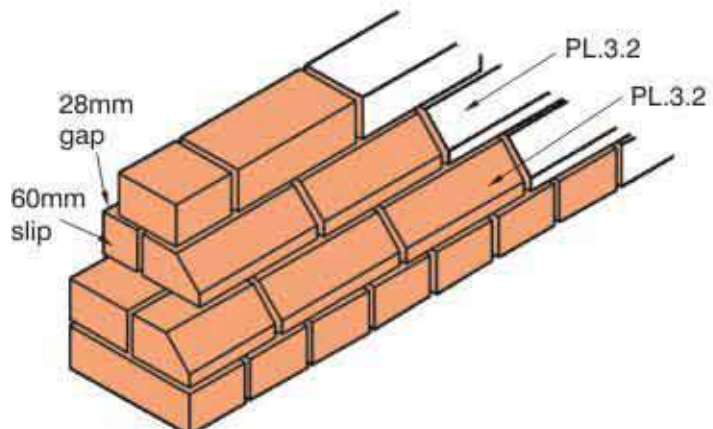


APPENDIX C

APPLICATION OF BRITISH STANDARD PLINTHS

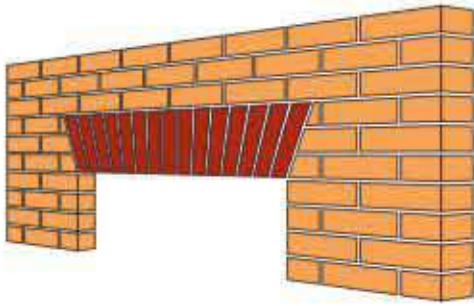


PL.3.1
9mm PLINTH

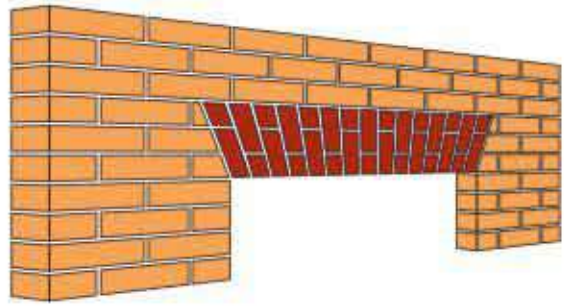


PL.3.2
22mm PLINTH

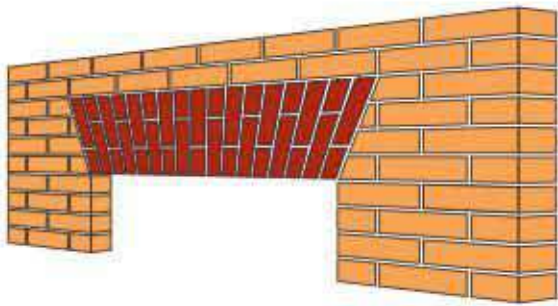
FLAT GAUGED ARCHES



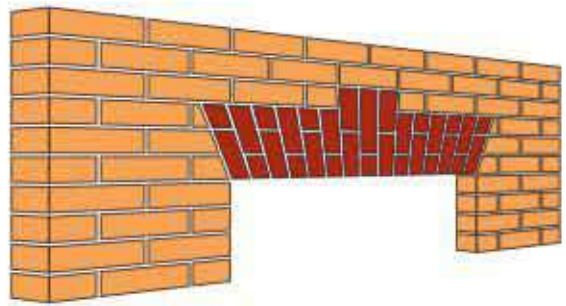
FG1



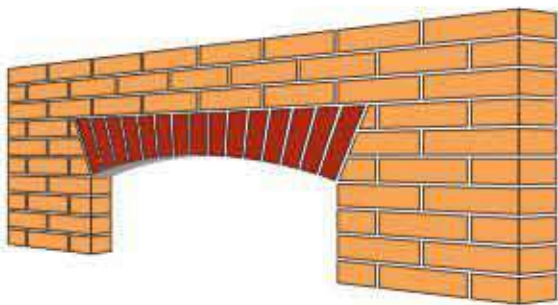
FG2



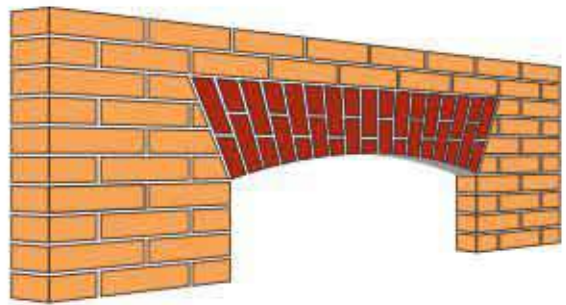
FG3



FG4

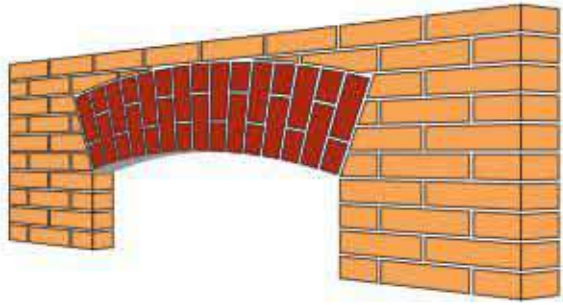


FG5

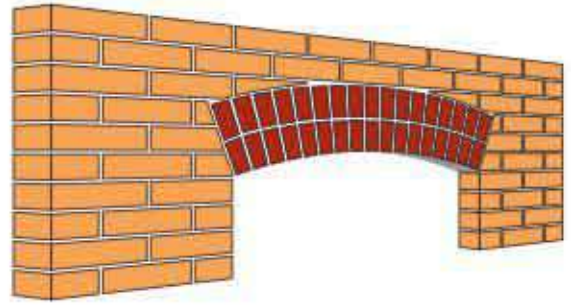


FG6

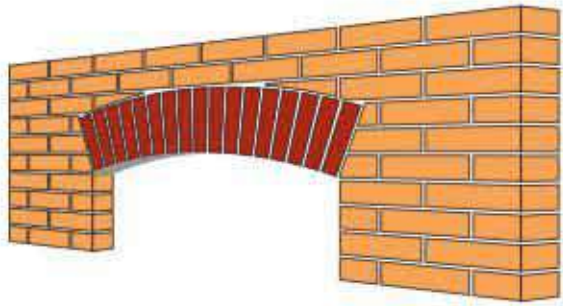
SEGMENTAL ARCHES



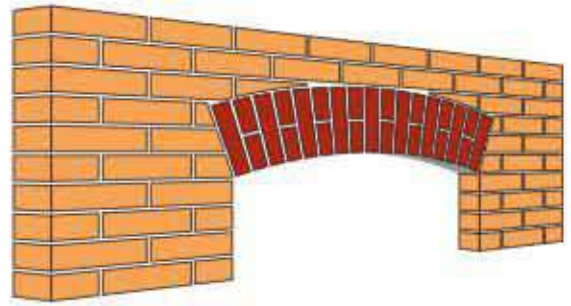
SGM1



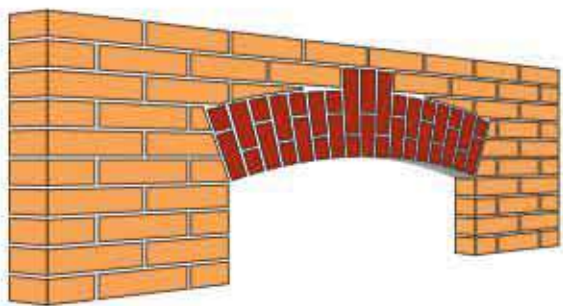
SGM2



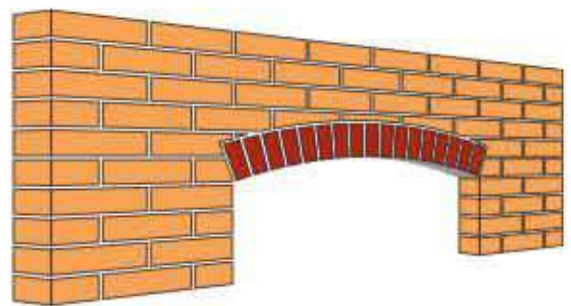
SGM3



SGM4

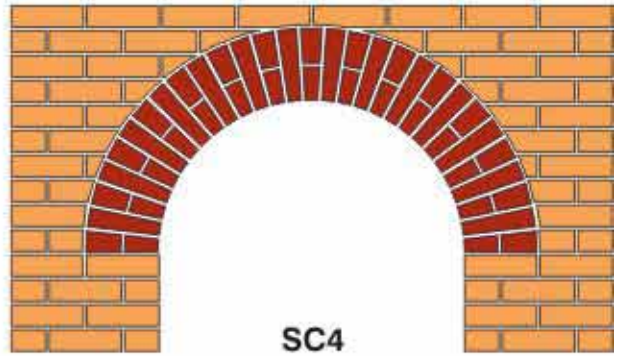
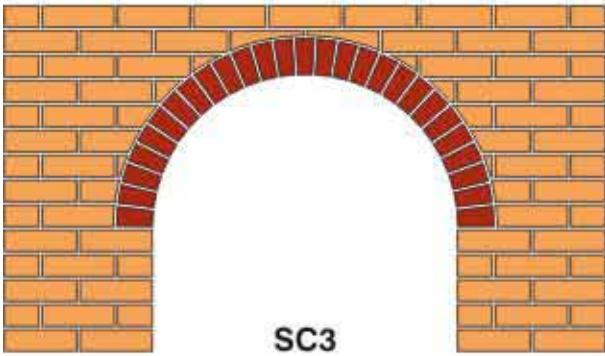
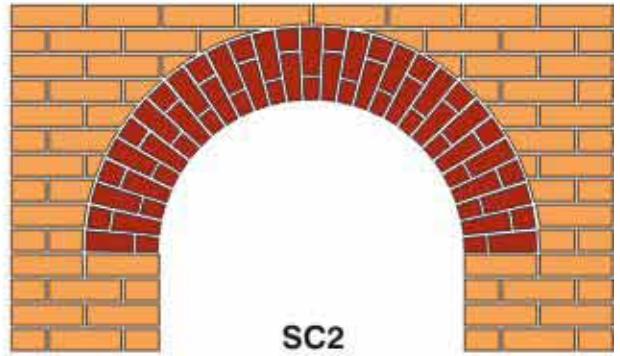
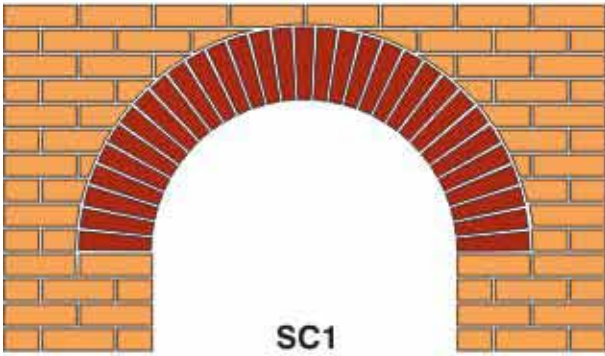


SGM5

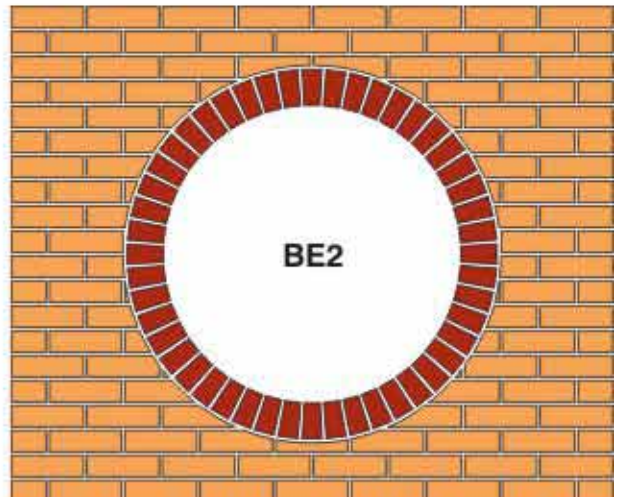
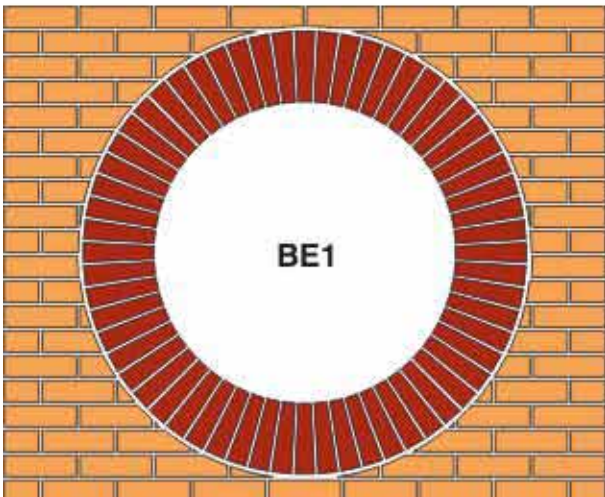


SGM6

SEMI-CIRCULAR ARCHES



BULLSEYE ARCHES



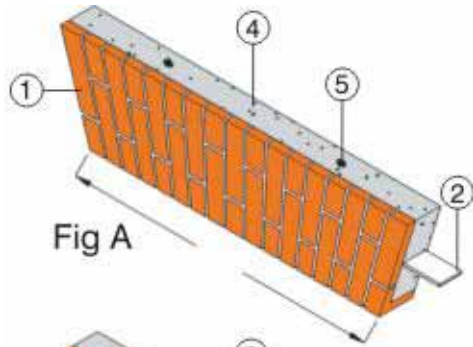


Fig A

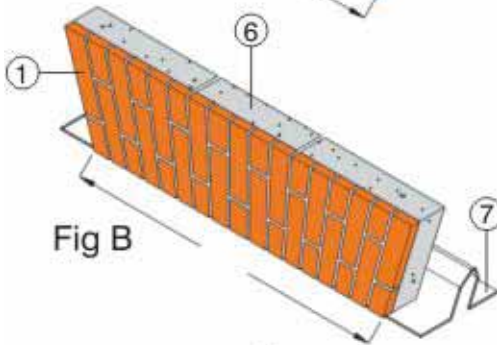
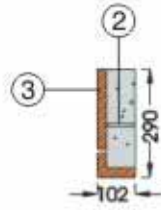


Fig B

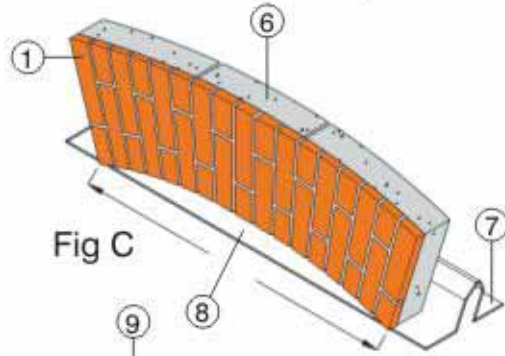
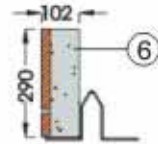


Fig C

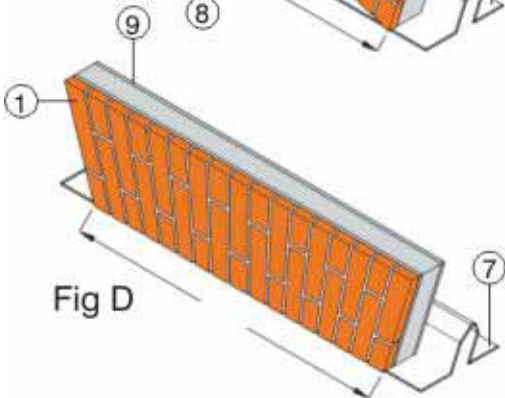
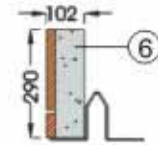


Fig D

